



## **Shannon Sanders**

**Email:** [ssanders@bosepublicaffairs.com](mailto:ssanders@bosepublicaffairs.com)

**Phone:** 317-684-5471

**Fax:** 317-223-0427

### **Profile**

Shannon Sanders is a public relations account coordinator at Bose Public Affairs Group. In her role, Sanders supports clients from a variety of industries at the local, state and national level with tactical expertise in public relations, media relations and social media strategies.

Prior to joining Bose, Sanders worked as a press secretary for the Indiana State Senate, where she handled media and communications efforts for Senators Buck, Crane, Freeman, Gaskill, Merritt and Ruckelshaus.

Before working as a press secretary, she served the Indiana State Senate as a legislative assistant. In that role, she advised two senior members on current public policy issues and legislation, in addition to serving as a liaison between the senators and their constituents. Sanders also worked as a legislative intern for the Indiana State Senate and as a client relations intern for the AroundCampus Group in Chapel Hill, North Carolina.

### **Education**

Sanders is a graduate of Indiana University with a bachelor's degree in political science and minors in English and creative writing.